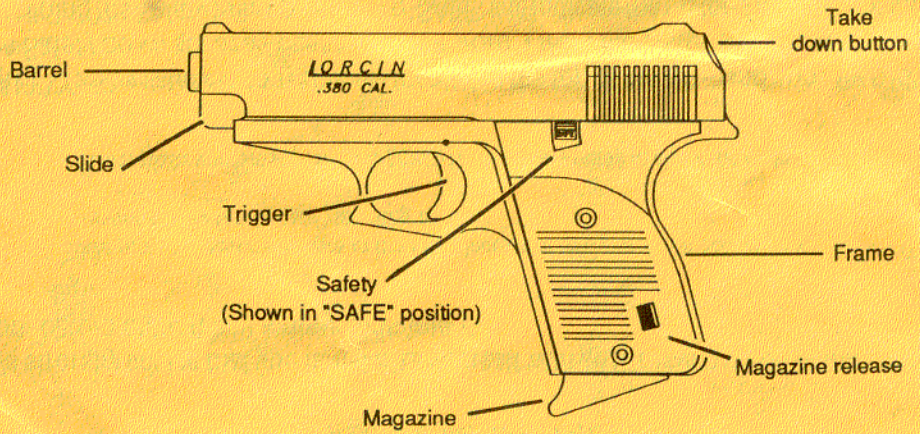
LORCIN ENGINEERING Co., Inc.

10427 San sevaine Way, Unit A • Mira Loma, CA 91752

MODEL L380 / L32



VERY IMPORTANT!

THESE INSTRUCTIONS SHOULD BE CAREFULLY READ AND NOTED.

ALL FIREARMS ARE DANGEROUS
PLEASE BE CAREFUL

We strongly advise that you familiarize yourself with all the mechanism of this, or any gun, before putting any ammunition into it.

We provide reasonable care in the manufacture of this pistol, but assume no responsibility for its care, handling and use.

Never place your finger on the trigger unless you are ready to shoot the pistol.

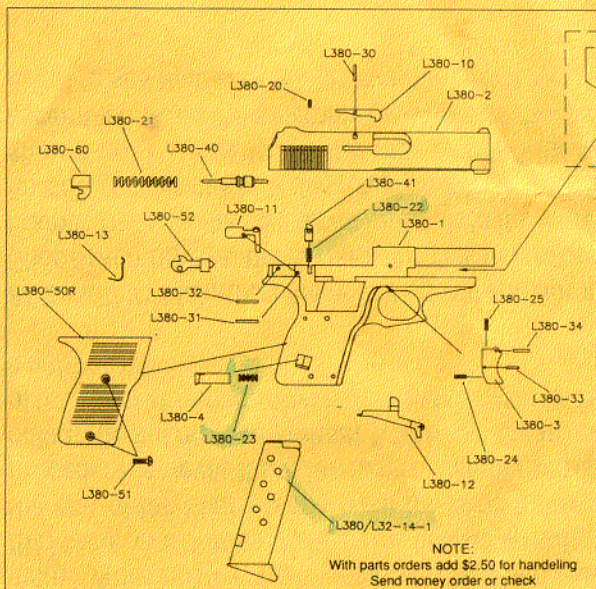
SAFETY: The safety is conveniently located in the top of the left-hand grip. By sliding the Safety down as far as possible to the word "FIRE", the pistol is in "firing" position. By sliding the Safety fully up, the word "SAFE" will indicate the pistol is in "safe" position. **CAUTION:** If you do not intend to shoot immediately, place the Safety in the "SAFE" position. Do not carry with bullet in chamber.

LOADING THE PISTOL: After loading your Magazine, insert it into the bottom of the pistol handle and push it into the pistol as far as possible. When fully inserted, the Magazine Catch will lock into the side of the Magazine and hold it in its proper position. Take the pistol in one hand with a firm grip, making sure your fingers are not touching the trigger. Point Your Pistol in a Safe Direction and with your other hand firmly grasp the serrated portion of the Slide and pull it as far rearward as it will go. Release the Slide allowing it to go forward of its own accord. This procedure places the first cartridge into the chamber and the gun is ready for firing. Subsequent feeding and ejection operations are performed automatically until the pistol is empty. **NOTE:** Pistol should not cock, or feed a cartridge into chamber with the safety on "safe".. Magazine capacity - 7 rounds. We recommend standard type cartridges.

UNLOADING WITHOUT FIRING: Always point your pistol in a safe direction and move the safety to (""SAFE") position before attempting to unload your pistol. To unload unfired cartridges push the Magazine Catch in until the Magazine can be pulled from the pistol. After the Magazine is removed, place safety into "FIRE" position, pull the Slide to the rear to remove the cartridge from the Barrel chamber. As a safety precaution, always check the Barrel chamber visually by holding the Slide back and looking into the Slide Chamber and Magazine cavities.

DISASSEMBLY: The pistol must be in unloaded, uncocked and in fire position before take down can be performed. To remove the Slide, use a blunt object to push the take down button, located in the back and of the Slide, forward until it stops (about 1/8 inch). While holding the take down button depressed, gently lift the Slide away from the Frame until it stops. Release the take down button gently as it is springloaded. Hold the rear of the Slide up and push the Slide forward, off of the end of the gun. This procedure removes the entire Slide Assembly and is sufficient for normal cleaning and oiling, (**Do not remove Bumper & Spring**). Clean the Barrel within a reasonable period of time after shooting. After the powder residue has been removed, give the Barrel bore a light protective coat of oil.

ASSEMBLY: Make sure the Recoil Spring and Bumper Spring is in position. Place the Slide Assembly over the Barrel and pull rearward until it can be dropped down onto the Frame. Depress the take down button into the Slide far enough to allow it to drop into its slot. Release the take down button after Slide is pushed down onto the Frame. You should not be able to lift the rear of the Slide away from the Frame if properly assembled. After the assembly is completed, but before loading, manually operate the pistol to see that everything functions properly.



NOTE:
With parts orders add $2.50 for handeling
Send money order or check
NO C.O.D. orders
California residents add 7 3/4% sales tax

PART	DESCRIPTION	PRICE
L380-1	FRAME (NOT AVAILABLE)	*
L380-2	SLIDE	15.00
L380-3	TRIGGER	2.00
L380-4	CATCH	2.00
L380-10	EXTRACTOR	2.00
L380-11	CAM	2.00
L380-12	TRIGGER BAR	2.00
L380-13	SAFETY SPRING	1.00
L380-20	EXTRACTOR SPRING	.50
L380-21	FIRING PIN SPRING	1.00
L380-22	SEAR SPRING	.50
L380-23	CATCH SPRING	.50
L380-24	TRIGGER BAR SPRING	.50
L380-25	TRIGGER RETURN SPRING	.50
L380-26	RECOIL SPRING	1.00
L380-27	BUMPER SPRING	1.00
L380-30	EXTRACTOR CROSS PIN	.50
L380-31	CAM PIVOT PIN	.50
L380-32	RETAINER PIN	.50
L380/L32-14-1	MAG. ASSEMBLY	12.00
L380-33	TRIGGER BAR CROSS PIN	.50
L380-34	TRIGGER PIVOT PIN	.50
L380-40	FIRING PIN	3.00
L380-41	SEAR ASSEMBLY	3.00
L380-42	BUMPER, LARGE END	1.50
L380-43	BUMPER, SMALL END	1.50
L380-50R	RIGHT GRIP	3.00
L380-50L	LEFT GRIP (NOT SHOWN)	3.00
L380-51	GRIP SCREWS	.50
L380-52	SAFETY	2.00
L380-60	TAKE DOWN BUTTON	3.00

PARTS ORDERING INSTRUCTIONS

Changes in design may occur from time to time, always specify the color and serial # of your pistol with your order.

MAIL CHECK OR MONEY ORDER PAYABLE TO

LORCIN Engineering Co., Inc.

10427 San Sevaine Way, Unit A
Mira Loma, CA 91752
Phone (714) 360-1406

• CAUTION •

For your safety, and that of others, we strongly recommend that you do not place a cartridge in the barrel until you are ready to shoot it. A cartridge from the Magazine supply can be placed in the barrel, ready to shoot, in about the same length of time as required to move the safety slide from the "SAFE" position to the "FIRE" position. **Always wear safety glasses and hearing protection when shooting.**

BE CAREFUL!!